Work Order ID 84592 *84592* Page 1 May-16-12 3:31:01 PM D350-607-541 Accept Item ID: *N900040100* Setup Start **Revision ID:** Stop **Item Name:** Heli-Utility-Basket **Start Date:** 16/05/2012 Start Otv: 1.00 **Cust Item ID: Required Date:** 30/05/2012 Reg'd Qty: 1.00 **Customer:** Reference: Run Process Plan: MLJ Date: 12/05 \ \ \ Tooling: Approvals: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Tool ID Tool# Plan Reject Set Up/ Reject Insp. Accept Work Center ID Description Qty Code **Run Hours Qty** Number Stamp **Draw Nbr Revision Nbr** D350-607-3 Α 100 MLJ 12/05/31 DOCUMENT CONTROL *100* DC 0.00 Photocopy bluefile & type labels per PPPD350-607-541 CHG003 / C/s/o/3 / ABRC CAS Document Control 110 Pick Kit 0.00 Jufof 31 0 *110* Packaging 0.00 Memo ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly Packaging sand area for label, apply label**** 120 QC4-100% Inspect kits for completeness 0.00 S Rodo QC Memo

Quality Control

W/O:			WO	RK ORDER CHANGE	S		. <u> </u>	1,000	7
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _	
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Work Ordo <i>May-16-12 3:3:</i>		592		*84592*							Page 2		
Item ID: Revision ID:	D350-607-54	41		Accept	*N900	040	100)*	Setup	Start	*N	S1*	
Item Name:	Heli-Utility-B	asket								Stop	*N	S2*	
Start Date: Required Date: Reference:	16/05/2012 30/05/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:							
Approvals:	Process Pla	ın:	Date:	Tooling:	Da	ate:			Run	Start	*N	R1*	
	QC:	·	Date:	SPC (Y/N):	Da	ate:				Stop	*N	R2*	
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept	t Rej Qty		Reject Number	Insp. Stamp	
130		Pick Kit		0.00								<i></i>	
130 Packaging		Memo		0.00					Sur	P	<i>[</i>]	15/5/s)	
Packaging		Package as p	per PPPD350-607-541								ζ .	(76/8)	
140		QC21- Final Inspection	Work Order Release	0.00									
140 QC Quality Control		Мето		0.00					ML	5 VZ	106	(0)	

mf 2-05-01

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W/O:			WO	RK ORDER CHANGE	ES				3
DATE	STEP	PRO	CEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	Re	solution:	Disposition	: <u> </u>	_ QA: N/C	Closed:		Date: _	
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sect	ion C	Chief Eng	QC Inspector

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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto						
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Work Order ID: 84592

84592

Parent Item:

D350-607-541

D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 16/05/2012

Required Date: 30/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC

IPP Rev:B IPP REV:C 12.03.06

11.02.09 add to install label DD verf by:EC

AS PER ECN12-535 DD VERF:EC

	AS PER EUNIZ-33	O DO VERFIEC											
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-511 CH(U) W *D350-607-507 Quick Release Basket Mou	7-544 *	Manufactured	No			110	Each	0.0000	**	1	830		
D2690-6 *D2690=6 Lanyard Assembly	· ·	Manufactured	No			110	Each	31.0000	**	1			
,				Location	<u>!</u>	Loc	<u>Qty</u>	Loc Code					•
				ST014			20				- \		
					83360		20		4	-3360	·)		
				ST016			11				=		
D3912-041		Manufactured	No		83691	110	11 Each	7.0000	î	1	-	//	
D3@19-04 Eyebolt Receiver Assembly	41	Wandidetared					240	,	**				
				Location	<u>!</u>	Loc	<u>Qty</u>	Loc Code					
				st507			7				- a		
					82898		7			8289	\mathcal{L}		
/ D4030-041		Manufactured	No			110	Each	0.0000	Ū	1_			
* D4030-0 Long Basket Assembly (350	41*								**	841	33	B	Ing(c)

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W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Work Order ID: 84592

Parent Item Name: Heli-Utility-Basket

Parent Item:

D350-607-541

84592

Location

Location

ST134

ST092

D350-607-541

Start Date: 16/05/2012

Required Date: 30/05/2012

Start Qty: 1.00

Required Qty: 1.00

D4085-3

Manufactured

No

110

Each

16.0000

**

D4151-041

Basket Fwd Hardpoint Assembly, Lower

No

Manufactured

81479 83657

12 110 Each

16

4

2

2

Loc Qty

2.0000

Loc Code

0.0000

Loc Code

**

D4151-043 Basket Fwd Hardpoint Assembly, Upper D4150-041

Attachment Arm Assembly

Manufactured No

Manufactured No 82914

110 Each

Loc Qty

6.0000 Each

Location Loc Oty Loc Code ST103 82911 2 83916

110

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W/O:			WO	RK ORDER CHANGE	ES				,
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			
		Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
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Work Order ID: 84592

D350-607-541

Parent Item Name: Heli-Utility-Basket

Parent Item:

84592

D350-607-541

Start Date: 16/05/2012

Required Date: 30/05/2012

Start Qty: 1.00

AN4-13A

Purchased

Purchased

Purchased

No

110

Each

1,583.000

Required Qty: 1.00

Location	<u>Lo</u>	c Qty
ST357		1583
119449		33
120187		19
120422		2
120770		400
121162		129
121652		1000
	110	Each

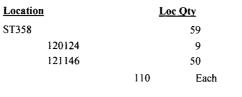
Loc Code 59.0000 **

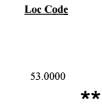




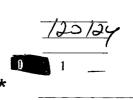


No





Loc Code





Loc Oty
53
28
3
22



	- CP - CC								
W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A:	_ Date: _	
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Work Order ID: 84592		*845	92*					<i>n</i>
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Parent Item Name: Heli-Utility-Bask	et	1 7.).)()-()() <i>/</i> -:)4 1		Sta	art Date: 16/05/2012	Required Date: 30/05/2012
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MS17984-C413	Purchased	No		110	Each	28.0000	1	_
\$ *M\$17984-C413						,	** /2	1827
, (<u>L</u>	ocation	Lo	oc Qty	Loc Code		
		s	T315		3			
			114340		1			
•			118612		2			
		S	Т333		20			<u> </u>
			121350		20			
		S	T335		5			
N/00104014		.,	121091		5		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
MS21042L4	Purchased	No		110	Each	4,786.000	6	
S *MS 210421 4*							**	
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		S	Т300		4786			
			119075		233		15/51	7
			121011 121444		1290 2963		12/0/	<u></u>
			121652		300			
/MS24665-151	Purchased	No	121002	110	Each	223.0000		
5 *M\$24665-151*	Tulonasoa						**	(1/6/3/0)
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W/O:		WORK ORDER CHANGES						
DATE	STEP	PRO	В	y Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Resolution:			Disposition: QA: N/C (I/C Closed: Dat		
NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STED	Description of NC	Corrective Action		Veri	fication	Approval	Approval

NCR:		,	WORK ORDER NON-CONFORMANCE (NCR)							
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Work Order ID: 84592

Parent Item:

D350-607-541

Parent Item Name: Heli-Utility-Basket

84592

D350-607-541

Start Date: 16/05/2012

Required Date: 30/05/2012

Page 5

Start Otv: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

110

Each

427.0000

Loc Code

**

NAS1149F0432P Purchased

49C0463R*

Purchased

No

No

Location Loc Qty FG 8 103691 8 ST277 419 118709 20 120390 399 110 Each

960.0000

**



Location Loc Qty Loc Code ST275 960 121255 2 121350 956 121415 2 110 Each

887.0000

**

Loc Code Location Loc Oty FP001 115358 1 ST297 886 117735 17 119097 869

179057

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Page 5

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DATE	STEP	PR	OCEDURE CI	HANGE	,	By Date Qty o				Approval QC Inspector	
Part No	:	PAR #:	Fault Ca	itegory:	No	CR: Yes	R: Yes No DQA: Date:				
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REFERENCE ONLY

DART AEROSPACE LTD.

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25.19.5 D350-607-541/-543/-545/-547 HELI-UTILITY-BASKET™

ZQTY/	QTY	QTY	QTY	QTY	QTY	PART NUMBER	DESCRIPTION
-541	-543	-545	-547	-511	-501		
X						D350-607-541	HELI-UTILITY-BASKET
	Х					D350-607-543	HELI-UTILITY-BASKET
		Х				D350-607-545	HELI-UTILITY-BASKET
			X		-	D350-607-547	HELI-UTILITY-BASKET
J	1	—1—	-1-	Х		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					Х	D350-607-501	CONVERSION KIT
1	1		4			D0000 0	1.440/4.22
				4	4	D2690-6	-LANYARD
1-1	1.	1	1	4	44	_D3910-3	X-TUBE LUG
4	.		1	8	-1-	_D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
						D4030-041	LONG BASKET ASSY
	!	1			ļ	D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
			1			D4032-041	SHORT BASKET ASSY
/ 1	4	4			ļ <u>.</u>	D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	11	1		1	D4085-3	PLACARD-INSTRUCTIONS
1					1	D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220	PLACARD, MAX LOAD
			1		1	D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
			·	1	1	D4149-041_	AFT X-TUBE LUG ASSY
/ 1	1	1	11		1	D4150-041 7	ATTACHMENT ARM ASSY
2 1	11	1	1		11	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
/ 1	11	1	1		1	-D4151-043-	BASKET FWD HARDPOINT ASSY (UPPER)
6	6	6	6		- 6	AN4-13A>	BOLT
				16	16	AN4-14A	BOLT
/ 1-1·			1		1	AN4C15	BOLT
3 133	144	1	. 1.		1	AN310C4	CASTELLATED NUT
10.00 mm	1 _	1	1		1	MS17984-C413	QUICK RELEASE PIN
J 6	6	6	6	16	22		NUT_(OR MS21042-4)
1	1	1	1		1	-MS24665-151	-COTTER PIN
/ 2	. 2	2	2		2	NAS1515H4L	*WASHER
L 12	12	12	12	32	44		-WASHER
<u>L</u> 3	3	3	3		3	-NAS1149C0463R	WASHER

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